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D3648-041
Job Sheet 187668



Part No: D3648-041

Job Qty: 1 ea

Part Name: Tunnel Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/11/18

Job Tracking No:

Due Date: 12/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A New Issue 07-10-03 EC verified by: DD IPP Rev:B Ecn 1113P 08-01-22 DD verified by:EC IPP Rev:C Ecn1162 08-04-02 DD verified by:EC

Ship Via:

002361

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/28/18	0.00	0.00	Start Up Stores/Pkg-2		JAN 08 2019 68
100	Packaging	1 pcs		12/28/18	0.00	0.00	Packaging1-4		JAN 08 2019 68
110	Small Fab	1 pcs		12/28/18	0.00	1.37	Small Fab-4		JAN 08 2019 68
120	QC	1 pcs		12/28/18	0.00	0.00	QC5		JAN 08 2019 68
130	Packaging	1 pcs		12/28/18	0.00	0.00	Packaging3-1		JAN 08 2019 68
140	QC21-SA	1 Ea		12/28/18	0.00	0.00	QC21		JAN 09 2019 21

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
NAS1149C0363R	Washer	40 Ea (40 ea)	90-Start up Operation	5/32615
AN3C3A	Bolt	40 Ea (40 ea)	110-Small Fab	5/3733 X34 5/42490X6
D3649-041	Tunnel Bottom Panel Assembly	1 Ea (1 ea)	110-Small Fab	5/31645
D3650-041	Tunnel Top Panel Assembly	1 Ea (1 ea)	110-Small Fab	5/42463
D3651-041	Aft Base Assembly	1 Ea (1 ea)	110-Small Fab	5/42661

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	NAS1149C0363R	40	914	0
110-Small Fab	AN3C3A	40	70	0
	D3649-041	1	1	0
	D3650-041	1	0	0
	D3651-041	1	0	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐	
Date :	Sequence #:	QTY Affected :	
Description Work Order Deviation		Disposition	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
Other/Details:			

